Harvest

Page 1B **The Graphic Printing Company** www.thecr.com

Always wave



The Commercial Review/Ray Cooney

Joe Wuebker of Fort Recovery drives a tractor on Indiana 67 near its intersection with county road 800 East on the evening of Friday, Sept. 10. Columnist Louise Ronald encourages drivers to slow down and be respectful of farmers on the road, especially during harvest season.

Simple gesture is a show of respect

By LOUISE RONALD

The Graphic Printing Company My dad used to love driving around the countryside.

Every Sunday lunch, he would look around the table and ask, "Who wants to go for a ride?"

I think he liked it best when all four of us kids — and sometimes even Mom — agreed to

We had some remarkable adventures exploring woods,

Piece of Mind



through eastern Indiana and western Ohio.

As the youngest in the family, I eventually became the sole streams and other treasures he passenger for many of these had discovered on his travels drives. Dad and I would go road.

along in silence for long stretches of time, enjoying the respect for farmers. long stretches of horizon around us.

I grew to share Dad's love for the landscape.

These days, I drive from Richmond to Winchester and Portland once a week. It almost feels as if my father is in the car with me at times. I thought of him on a recent U.S. 27 run when I twice had to slow down dramatically because of harvest machinery sharing the

My dad had the utmost any kind of moving farm vehi-

He never passed a plow in a field without waving to the person at the wheel. Probably a man, but maybe not. From the road, we couldn't tell. All we knew was that they were working hard to help provide food for the rest of us.

"Always wave," Dad said. What he was doing with his hand, though, looked to me more like a salute than a wave.

A recognition of honor. He would raise his hand to

cle, whether it was right by the road or much too far away for the driver to see the gesture.

"They can't see you," I'd say.
"Doesn't matter," he'd
respond. "Always wave. Show your respect.'

If I have time, I like to leave the highway and take county roads for my weekly trip. It doesn't take much longer and is much more relaxing.

I wave to folks I see working in the fields.

See Piece page 2B



The tradition of hard work and innovation that POET has cultivated over more than 30 years is rooted in agriculture. It's the same tradition that makes Portland a place we're proud to call home. Wishing all farmers a safe and productive harvest.



Agritourism drives visitors to region

Pumpkin patches, orchards, corn mazes help draw attention

By JOSEPH S. PETE

The Times (Munster) Tribune News Service

Region families have been flocking to pumpkin patches, apple orchards and corn mazes this fall.

Northwest Indiana residents have been taking part in timehonored fall rituals, such as going on hayrides, grabbing pints of apple cider, stocking up on apple cider donuts by the dozen or stalking through the geometrically rigid rows of trees on the hunt for the juiciest Honeycrisp apple.

People have been flocking to attractions like County Line Orchard, Harvest Tyme Family Farm, Johnson's Farm Produce, Garwood Orchard and Fair Oaks Farms during "the signature season for agritourism in Northwest Indiana." Harvest Tyme Family Farm in Lowell has a corn maze depicting Sesame Street characters while County Line Orchard has one of Michael Jordan's iconic Jumpman pose as part of its "Who's the G.O.A.T.?" theme this year that includes a G.O.A.T. Float with apple cider, ice cream, an apple cinnamon donut, whipped cream, sweet caramel, a cinnamon sprinkle and a caveat that napkins are necessary.

main drivers of visitation from major metro areas like to Northwest Indiana in the fall and is one of the Region's most visible tourism sectors, South Shore Convention and Visitors Authority spokeswoman Stephanie Smith said.

"Fall is a major driver of agritourism visitation in Northwest Indiana — especially September and October — as farms, orchards and family attractions host harvest festivals, pumpkin patches and seasonal events,' Smith said. "25% of the total annual visitation happens at these four attractions during September and October."

County Line Orchard, Harvest Tyme Family Farm, Johnson's Farm Produce and Fair Oaks Farms collectively generated more than 3 million visi-

tors last year.

'County Line Orchard and Harvest Tyme are the strongest fall performers, with nearly half of their annual visitation concentrated in those two months," Smith said. "Fair Oaks Farms, though yearround and peaks in the summer, still sees a seasonal uptick in October, reflecting fall tourism's regional importance. So, fall is the peak season for agritourism in Northwest Indiana, both in volume and in visi-

The farms are regional attractions that draw heavily among locals but also bring in visitors regionally, she said. Fair Oaks Farms is a national agritourism destination that brings in 64% of its visitors from more than 50 miles awav.

"County Line Orchard is a major local magnet but still draws more than 14% of their visitors from more than 50 miles away. Johnson's and Harvest Tyme offer more specialized, seasonal experiences that cater to families from both Indiana and Illinois. Johnson's draws almost 25% of their visitors from more than 50 miles away, and Harvest Tyme draws around 5% of their visitors from more than 50 miles away,' Smith said. "Fair Oaks Farms operates as a regional Agritourism is one of the destination, drawing visitors Chicago, Indianapolis, Cincinnati and Louisville. Nearly twothirds of visitors travel more than 50 miles.'

About one in seven of Coun-

'The mix of farms offering experiences ... keeps agritourism active nearly year-round. The combined data show fall as the clear peak season, especially September and October, when pumpkin patches, corn mazes and harvest festivals dominate.'

—Stephanie Smith

South Shore Convention and Visitors Authority

the suburbs of Chicago. About one-quarter of Johnson's Farm Produce's visitors come from at least 50 miles away, but it's most popular during the June Strawberry Festival. Most of Harvest Tyme Family Farm's visitors come from within 50 miles, but it also draws from Illinois in the

The agritourism industry is a major source of seasonal employment and hospitality spending, Smith said. It also supports local food sales, farmbased retail and event rentals, including for weddings, meeting and festivals.

"The mix of farms offering experiences throughout the year, like Fair Oaks and Johnson's and those focused on seasonal events like County Line and Harvest Tyme, keeps agritourism active nearly year-round," she said. "The combined data show fall as the clear peak season, especially September and October, when pumpkin patches, corn mazes and harvest festivals dominate."

County Line Orchard sees 40% of its visitation in September and October. Harvest Tyme ty Line Orchard's visitors travel Family Farm peaks with about

from a distance, mostly from 50,000 visitors in October. Fair Oaks Farms draws throughout the year but experiences its third highest visitation in Octo-

> "Fall is the signature season for agritourism in Northwest Indiana — but attractions like Fair Oaks, Harvest Tyme and Johnson's help sustain interest in spring and summer, too,' Smith said.

> Josh Sickinger first started offering the public a pumpkin patch with hayrides at Harvest Tyme Family Farm in Lowell 18 years ago. The farm's annual Fall Festival has exploded in popularity to where it includes 30 attractions, 10 amusement rides, a 3-acre corn maze, a petting zoo and a Pumpkin Glow Trail.

Harvest Tyme Family Farm now holds events throughout the year, including a Tulip Tyme Festival in the spring and its annual Christmas Tyme Lights. But the Fall Festival remains the most popular. It's a tradition for many families to find their way through the corn maze or survey the pumpkin patch for the perfect pumpkin to carve into a jack-o'-lantern.

"It's a great place for families to come together and enjoy a whole day's worth of fun for a reasonable price," Sickinger said. "It's somewhere to go for great experiences and great memories.'

draws from across Chicagoland, Indianapolis and the South Bend area, many who make a day trip of it. Social media has helped fuel its growth as families share photos of their kids picking pumpkins or petting goats.

"The agritourism space is 100% growing in popularity with new venues popping up all around the country," he said. "It's become as focused on the entertainment as it is on the agriculture."

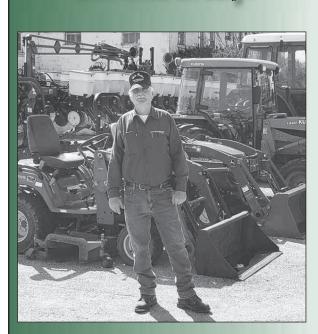
Harvest Tyme Family Farm is constantly adding new attractions to keep visitors coming in.

'I was a CPA before I quit my job to work on the farm fulltime," Sickinger said. "We do operations year-round to maintain cash flow. But we're absolutely busiest in the fall. It's when we have the highest attendance and the most success. It helps get the word out to everybody that we're here."

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Harvest

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Here are some tips from the

Jay County FFA

to keep you safe this harvest season



When around farm machinery and equipment, be aware of your surroundings and understand the situation you are in



Do not let children around moving equipment like augers, PTO shafts, and tractors.



When approaching a Slow Moving Vehicle like a tractor or combine, be considerate of the equipment and farmer.

CAUTION

Keep your distance away from the machine, get over to the side of the road, and safely pass the SMV.



Never enter a grain bin being loaded or unloaded.

BEWARE OF BUIL

Have all wiring inspected often to avoid fires and shocks from electricity.

ON

IT'S HARVEST SEASON BE ALERT. BE PATIENT. SHARE THE ROAD

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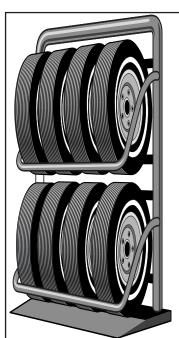
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John Evans, assistant professor of agricultural and biological engineering, and Greg Shaver, professor of mechanical engineering and director of Herrick Labs, worked on a project between Purdue University and John Deere to develop an initial demonstration of Auto Unload. The technology seeks to improve productivity, reduce operator fatigue and save time during harvest.

Harvesting in sync

Purdue, John Deere develop automated unloading tech

By ANNA O'NEILL ALEXANDER Purdue Ag News

Harvest is one of the most year. The clock is always ticking, and every grain spilled or minute wasted equals profit

unloading grain from a combine into a grain cart while both vehicles are moving. It's a task that requires near-perfect synchronization between the com-

bine operator and the tractor driver pulling the grain cart.

That same kind of close coldemanding times in a farmer's laboration recently played out shared goal. in a project between Purdue University and John Deere. Combining industry experience with research expertise, the two One of the most intricate organizations developed an inimaneuvers on the field is tial demonstration of Auto Unload, a precision technology that improves productivity, reduces operator fatigue, and saves valuable time during har-

parts moving in sync toward a

During harvest, efficiency is everything. Unloading grain on the go can improve combine productivity by as much as 23 focus and coordination between the combine and tractor operators again and again.

"It's like landing an aircraft,"

rors the technology itself: two principal investigator for the project. "Farmers face intense pressure to align the machines with precision – sometimes up to ten times per hour over a twelve-hour workday."

John Deere's percent, but it's a complicated Machine Sync system already procedure that demands tight offered a partial solution to keep the vehicles aligned during unloading. But it still required constant attention emerging technologies in realand manual adjustments from world conditions. explained Corwin Puryk, staff the combine operator to distrib-

It's a partnership that mir- engineer and John Deere's ute grain evenly across the cart.

> Purdue University and John Deere had been discussing opportunities to collaborate, and the development of an automated unloading system was existing the perfect chance to combine forces. Purdue didn't just have technical expertise - the university also offered agricultural insight and the facilities to test

> > See **Sync** page 7B



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Bush Hog 12815CD

Bush Hog 2515



INDUSTRI	ww.il	W	ww.hull
Make & Model	Year		escription
IH 574	1973	TRACTORS 1793 1 remote, loader, gas	\$7,900
CIH Maxxum 115	2015	1770 Tremote, rouder, gus	coming
CIH Magnum 340	2024	Row Trac	coming
CIH Steiger 370	2014	4123 PTO, 3pt hitch, leather interior	\$189,000
Cub Cadet 7205	1998	1651 with Bush Hog loader, 20 Hp	\$9,500
Kubota LX2610	2023	215 no loader, 72" deck, hydrostat	\$19,500
Kubota L4760	2015	1798 2 remote, Glide shift, loader	\$26,900
Kubota MX5200	2017	769 3range hydro, 1 remote, loader	\$23,900
Kubota M5091	2017	,	coming
New Holl TG230	2003		coming
		GRAIN HEADS	
Case IH 1020-25'	1998	rock guard, SCH cutter bar, like no	
Case IH 3020-30'	2013	short dividers, flighting extensions	\$22,900
Case IH 2162-40'	2012	good sickle & guards, great drum	\$49,000
Case IH 2162-40'	2010	new center drum being installed	
Case IH 2162-40'	2010	all belts very good, rock guard	\$35,900
Case IH 3162-45'	2021	45' width	\$49,000
Case IH 3162-45'	2019	45' draper, extra sickle, very nice	\$25,000
Case IH 3162-45'	2017	guards are 70%, spare center belt	\$29,000
C 111 4100	1005	COMBINES	φ 10.00 0
Case IH 2188	1995	7339 5164 sep, 4WD	\$18,900
Case IH 2188	1995	5524 4WD	\$16,900
Case IH 7230	2014	3154 2517 sep, 40' auger, pivot spout	\$169,000
Case IH 8250	2019	2376 1708 sep hrs	coming
Case IH 9250	2023	765 tracks, Harv Comm, fold auger CORN HEADS	\$579,000
Case IH 1063	1995	field tracker, tall corn attachme	nt \$6,500
Case IH 1063	1992	no field tracker, ear savers	\$6,900
IH 863	1//2	no neta tracket, car savers	coming
Case IH 2206	2002	6 rows	\$17,900
Case IH 1083	1990	good knives, steel snouts, field trck	
Case IH 2408	2007	8row, 30" spacing, hyd deck plates	\$16,900
Case IH 3408	2010	8rows, 30" spacing	\$10,900
Case IH 4408	2018	hyd deck plates, excellent cond	\$49,900
John Deere 643	1976	set up for 2500 series & down	\$4,900
		RTVs & ATVs	
Kubota RTV1100	2012	2285 hyd dump, a/c, diesel Worksite	\$12,900
		SKID STEER LOADERS	
Case SR270	2016	new Reman engine, enclosed ca	
Case SR270B	2019	2211 enclosed cab, 2speed	\$34,900
Case SV340	2019	2275 hiflow, heat & a/c	\$37,900
New Holland LS180	2004	3413 heat, hand & foot, no a/c	\$14,900
New Holland L321	2021	758 new tires, hyd coupler	\$32,000
Bobcat S750	2015	1772 ISO or Hpattern, very clean	\$31,900
		CKERS & MULCHERS & HARROWS	φ1 π 000
Unverferth 225	2020	30' wide, excellent condition	\$17,900
Unverferth 1225		30' wide, 1bar, dual lift wheels	\$13,900
IH 490 disk		21' wide, new blades	\$8,900
Landoll 743133		33' disk, rear hitch & hydraulic	
Brillion WP108		23' packer, all cast wheels	\$4,900 \$6,000
DMI Crumbler		30' working width, 7/8th bars	\$6,900 \$21,500
J&M TF21232'		12' base, 10' wings, green	\$21,500

FIELD CULTIVATORS, CHISEL PLOWS, CHISELS, AND RIPPERS					
Case IH 870 EcoloTiger	2010	9 shanks, good points	\$49,000		
Case IH Tigermate II		26.5' wide, 5bar, new sweeps	\$22,900		
Kill Bros FC3600		28' wide, walking tandem	\$2,900		
DMI 527 chisel		5 shanks, blades tight, \#198031297	\$12,900		
DMI 527B		5 shanks, 19" & 20" blades	\$11,900		
DMI Tigermate		21.5' width, new 9" sweeps	\$12,900		
John Deere 980		27.5' width, 3bar, new sweeps	\$14,900		
John Deere 960		21' width, 15' base, needs sweeps	\$5,900		
		AUGERS			
Mayrath 10 x 62'		pwr walk swingaway, perf screen	\$6,900		
Hutchinson 8 x 62'		top drive, not a swingaway	\$995		
Mayrath 10 x 62'		swingaway, hydraulic lift	coming		
Mayrath 8 x 45' auger		45' elec top drive, 5 Hp motor	\$3,900		
Mayrath 8 x 62'		swingaway, gear drive, hyd lift	\$5,900		
Mayrath 10 x 62'		swingaway, gear drive, hyd lift	coming		
PLANTERS AND DRILLS					
Case IH 1255 planter	2016	12 rows	coming		
Case IH 5100 drill		21hole, grass seeder	\$9,500		
Case IH 1240 planter		12/23 rows, pivot planter	coming		
Case IH 1245 planter	2013	12/23 rows, bulk fill	\$79,900		
John Deere 7200		12 row, Smart Box insect, vacuum	\$5,900		
ROTARY CUTTERS & FINISH MOWERS					
Woods BW12MF		12' bat wing, 540 PTO	\$15,900		
Woods BW12		12' wide, swivel hitch, chains	\$10,000		
Bush Hog SM160		direct drive (no hyd pump) 5' mower			
Bush Hog 257		540 PTO	\$950		
John Deere HX15 2012		15' width, bat wing, no deck rings	\$10,900		
Bush Hog 3368R		14' wide, semimount, good cond	\$5,500		

	MISC.				
Patz feed mixer		coming			
Bucket	88" bucket, long lip univ QA	\$950			
Rotomec 166231 tiller	66" wide, 3pt hookup, can offset	\$1,100			
Land Pride BB1248 box blade	48" wide, 5 knives, like new	\$1,150			
Meyer's VForce 7500	3000 gal, 2 vertical beaters	\$9,900			
New Idea 3743 spreader	540 PTO, 2speed apron, hyd gate	\$18,900			
WAGONS, GRAIN CARTS, AND HEADER CARTS					
J&M HT8 header cart 30	0' bar, telescoping tongue	\$4,950			
J&M HT974 header cart 2010	25' top bar, very nice	\$5,500			
Unverferth header cart 23	3'4" top bar, adjust tonue	\$5,100			

2020 15' width, new main drive shaft \$18,900

15' width, front & rear chains

WAGONS, GRAIN CARTS, AND HEADER CARTS						
J&M HT8 header cart	30' bar, telescoping tongue	\$4,950				
J&M HT974 header cart 20	25' top bar, very nice	\$5,500				
Unverferth header cart	23'4" top bar, adjust tonue	\$5,100				
J&M 750 grain cart	18" unload, no scales or tarp	\$29,000				
EZ Trail 510 grain cart	side auger, adustable augers, lights	\$8,900				
J&M 250 wagon	8 ton gear, tongue does not telescope	\$2,900				
J&M 250 wagon	8 ton gear, dumps left, wood runners	\$695				
J&M 350 wagon	13 ton gear, higher welded gear	\$2,900				
J&M 350 wagon	13ton gear, rocking bolster	\$2,900				
J&M 350 wagon	wood side boards, 13ton gear	\$4,900				
Kill Bros 385 wagon	heavy duty 13ton gear, dumps left	\$3,900				
Ficklin grain wagon	with seed auger, divider box	\$3,900				
J&M 500 wagon	tarp, brakes, 16.522.5 tires	coming				
J&M 540 wagon 2002	425 tires, disc brakes, metering door	\$15,500				
J&M 540 wagon 2004	425 tires, disc brakes, metering door	\$15,900				
J&M 540 wagon 2005	425 tires, brakes, metering door	\$15,900				

'Farmageddon' can't be solved by bailout

By PATRICIA LOPEZ

Bloomberg Opinion

Tribune News Service It's harvest time in the Midwest and farmers are bringing in bumper crops of soybeans, corn and wheat. They should be

But their best customers are shopping elsewhere as a result of a global trade war ignited by President Donald Trump. Punishing tariffs have created what some are calling "Farmagge-

China, once a top destination for American soybeans, has signaled its displeasure with Trump's tariffs by locking out U.S. farmers in favor of more stable partners in Brazil and Argentina. Soybeans are this country's largest agricultural export, valued at more than \$24 billion in 2024, with about half usually going to China.

But China has made no purchases from this harvest, with disastrous results for American growers. Soybeans are piling up across the Midwest, spilling out of bins and grain elevators from North Dakota to Missouri.

And farmers are suffering a double whammy because the costs of the inputs needed to grow those soybeans — fertilizer, seeds, potash, equipment are rising, also because of tariffs. Much of the potash used by Midwestern farmers comes from Canada. Parts for farm equipment often originate in China or other Asian coun-

"It's a big concern that farmers are producing a crop that (is) going to cost more to make than it is the revenue that they'd receive," Ohio Soybean Association Executive Director Kirk Merritt said recently.

One could argue that farmers should have seen this coming. Trump has long telegraphed his belief that tariffs are the Swiss Army knife of economic tools, creating new jobs, pushing enemies, rewarding allies, and useful as leverage for pushing whatever policy he favors. And, of course, generating billions in new government revenue.

Patricia Lopez



Trump says he now may tap for a farmer bailout, is no windfall paid by foreign countries. Farmers know all too well it comes from U.S. companies and consumers as a hidden, regressive tax that chips away at their margins. If the proposed bailout feels a little like he's paying them back with their own money, it's because

We've seen a version of this play out before. When farm profits started to nosedive in 2018, after Trump's first round tariffs, the president ordered \$28 billion in bailouts to farmers over the course of his first term. When the pandemic hit, he sent yet more money to farmers, boosting agriculture payouts to unsus-Farmers tainable levels. responded by supporting Trump heavily in 2024, just as they had in previous elections.

Now reality is once again refusing to bend to Trump's will, differing sharply with the enticing carnival pitch he rolled out to supporters. The answer for Trump is another bailout. He's been discussing a possible \$10 billion package for weeks, but no details have emerged.

There are two problems with that. One, bailouts are a temporary patch. Farmers want to sell their products, not depend on government handouts. Christopher Barrett, an economics and public policy professor at Cornell University, noted in April that government bailouts "rarely match up well with farmers' actual losses," and are an added burden on taxpayers.

And second, Trump's 2018 tariffs altered trade patterns, setting in motion long-term shifts and eroding U.S. market But that revenue, which share. A decade ago, U.S. soy-



Tribune News Service/Getty ImagesScott Olson

Soybeans are loaded into a truck so they can be hauled to an elevator and sold on Aug. 1, in Dwight, Illinois. China, once a top destination for American soybeans, has signaled its displeasure with President Donald Trump's tariffs by locking out U.S. farmers in favor of more stable partners in Brazil and Argentina.

exporters in the world and China was their top customer. Then came Trump's election and his subsequent trade war. Soybean farmers got caught in the crossfire. Brazil seized a potential opening to expand its sales to China at competitive prices. A decade later, Brazil has displaced the U.S. as the world's top exporter of soybeans, thanks in large part to Chinese sales that previously had gone to

American growers. This time around, Trump has given a boost to another competitor, Argentina, where far-right President Javier Milei is floundering. Trump, who favors Milei, has pledged a \$20 billion economic rescue package, even as American farmers wait for details of their own bailout.

Adding insult to injury, Argentina while they take ical editor and reporter.

export tax and was rewarded with Chinese orders last month for 20 shiploads of soybeans, deepening a market downturn for American grow-

"The frustration is overwhelming," American Soybean Association President Caleb Ragland said in a statement. "U.S. soybean prices are falling, harvest is underway, and farmers read headlines not about securing a trade agreement with China, but that the U.S. is extending \$20 billion in economic support to Argentina." Ragland then called on Trump to "prioritize

Republican Iowa Senator Ch uck Grassley asked in a recent social media post, "Why would USA help bail out

securing an immediate deal on

soybeans with China."

bean growers were the top Argentina has suspended its American soybean producers' biggest market???"

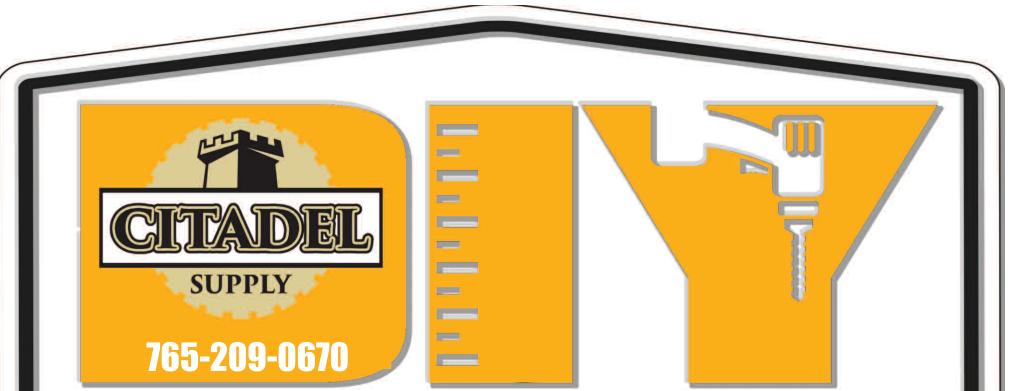
Why indeed.

And the damage goes beyond tariffs. Trump's dismantling of USAID and cuts to SNAP, the nutritional program for the poor, have also hit two major outlets for American farmers' goods.

Farmers have been among Trump's most devoted supporters. In the last election, out of 444 farm-dominant counties, Trump won all but 11. He proclaims himself to be the "best friend" farmers have ever had. It's getting harder and harder for farmers to see it.

Lopez is a Bloomberg Opinion columnist covering politics and policy. She is a former member of the editorial board at the Minneapolis Star Tribune, where

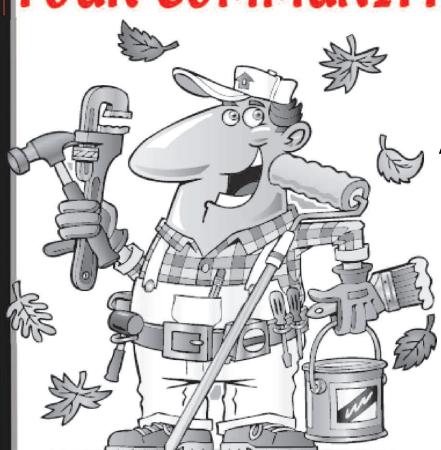
she also worked as a senior polit-



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Grain cart goals

J&M's new 14 Series aims at being the world's best

By RAY COONEY

The Commercial Review

After more than a decade of development, J&M Manufacturing of Fort Recovery believes it has achieved its longtime goal — building the best grain cart in the world.

The company unveiled the new 14 Series carts at the Farm Progress Show in August.

"That was a really cool moment," said Mike Vujea, who handles marketing for J&M. "It's really neat to see the reaction in the field that the farmers have had this year now that they've been finally able to use it.'

The goal was a lofty one. and will be in full production everybody tion for 2026.

Early going

J&M started testing toward the eventual goal developing a new grain cart in 2014. They began by testing speed to determine the most efficient design.

That work led to the more intense start of the process five years ago.

"When Sean first set out in 2020 ... he was very clear that he wanted to make the best grain cart in the world," said Vujea, referencing J&M head of engineering Sean Kahlig. instantly instead of hav-

and reimagine what a grain cart could be.' ... That was his goal."

After starting with physical testing — trial and error included looking at different diameters, pitches, configurations and intake opentechnology allowed the design and engineering team to look even closer. Using computers, they have been able to do kernel-by-kernel analysis to study the way grain flows through the carts. It also allowed changes to be made

They were available in "'I want to take all the ing to tear down a compo- each location based on ideas on how to make limited release this fall feedback that we can take nent and rebuild it each field sizes, soil types, tereach component the best time they wanted to try something new.

"We're able to do that just in a simulated environment and hone in on what the ideal design was and then just verify it when we got done," said

feedback from customers. What did they want? use. What did they need?

That included a trip to Iowa to spend several days with a customer learning more about their operation. It was important to look else-

rain, yields and a variety of other factors.

Through that process they determined that, while everyone is different, farmers were looking for a grain cart that is simple, reliable, fast and still usable even if some J&M staff also sought of the technological bells and whistles are not in

Designing details

After settling on targets, the J&M Manufacturing team began to focus on the "how."

Starting with the feawhere, Kahlig said, as tures that were "needs" farming is different in first, they brainstormed it could be. All ideas would be tested, with the group then coming back together to decide what path was best.

"We didn't want to just pick one thing and run with it because we were comfortable with it or because it was easy or because it was the first idea we had," Kahlig added. "We wanted to make sure we settled in

on the best one.' While the development was the focus of the design and engineering team, they used input from throughout J&M.

See Cart page 8B

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Fisher named senior advisor

By ANNA O'NEILL ALEXANDER

Purdue University alumna Halee Fisher, who earned degrees in agricultural economics and political science, was recently appointed Senior Advisor for Research, Education and Economics (REE) at the U.S. Department of Agriculture — a natural progression for her career in agricultural policy.

Fisher grew up in rural Indiana, where she fell in love with agriculture as a 10-year 4-H member. As a high school sophomore, she presented research on zoonotic diseases and vaccine development at the World Food Prize, later earning a Borlaug-Ruan International Internship in Mexico with CIMMYT.

"I knew as soon as I got back that I wanted to be in the College of Agriculture at Purdue," she says. "It's Indiana's most prominent agricultural space and I could feel the family cul-

Fisher found her calling after taking a political science class at the suggestion in Washington, D.C. of her advisor.

"It was exactly the intersection of agriculture and policy that I loved," she said. She added a second major in ag.purdue.edu/news.

political science and pursued opportunities in Washington, D.C., including internships with the USDA Foreign Agriculture Service and the American Farm Bureau Federation.

Just as the 118th Congress convened, Fisher accepted a position as Legislative Correspondent for Congressman Rudy Yakym III, finishing her last college credits online. She later joined the U.S. House Agriculture Committee as a legislative assistant, handling research, pesticide, biotechnology and horticulture policy.

In June, Fisher's appointment to the USDA was announced. She now advises five agencies under the REE mission area, connecting with land-grant universities and agricultural stakeholders nationwide.

"I constantly say D.C. is run on relationships," she explains. "Purdue really helped me build the people skills I use now.'

Fisher continues to mentor students Initially unsure of her direction, interested in policy and hopes to strengthen the Purdue alumni network

This story has been edited for length. version, thefull

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Sync

Continued from page 1B 'We really see Purdue as one of the leading unident at John Deere Electric Powertrain and CEO of Kreisel Electric. Her own Boilermaker ties run deep – she holds a degree in electrical engineering

from Purdue and serves

as the Executive Focal

from John Deere to Pur-

Where John Deere's engineers brought practical insights from the field and a track record of building dependable machinery, Purdue contributed deep agricultural roots, broad technical knowledge, and access to a perfect test site at the Agronomy Center for Research and Education (ACRE).

and John "Purdue Deere have a long history and this is a great example of what we can do together," explained Eric Woods, Executive Director of Industry Partnerships at Purdue University. "They came to us with a complex problem, and we had the research capabilities to find a solu-

Greg Shaver, professor of mechanical engineering and the director of Herrick Labs, served as the university's principal investigator. He assembled a team of faculty and students across disciplines: Aerospace Engineering, Agricultural and Engineer-Biological ing (ABE), Agronomy, and Mechanical Engineering.

Shaver's expertise in vehicle automation was complemented by John Evans, assistant professor of agricultural and biological engineering, who contributed firsthand farming experience as well as a background in agriculture robotics. Mechanical engineering PhD candidates Ziping Liu, Chufan Jiang and Shveta Dhamankar also played a significant role of 2020. A variant of the on farmers will be in creating the automa-

algorithms.

"I knew going in that versities to look to in Purdue could help," agriculture," said Jen-Shaver said. "This was a nifer Preston, vice presi-challenging, unique Shaver said. "This was a unique opportunity to work with John Deere on a multiyear effort - and, ultimately, it was success-

Much like the machines themselves, the people behind the project had to work in tandem. Shaver and Evans, together with Purdue colleagues Daniel DeLaurentis and Tony Vyn, guided graduate and PhD students in developing and testing the technology.

At John Deere, the efforts were equally cross-departmental.

Puryk, an engineer in Harvesting Crop Advanced Engineering, worked closely with Ryan White, Brandon McDonald and other colleagues in the Intelligent Solutions Group to ensure Purdue's upgrades were compatible with existing hardware.

"I was impressed by the caliber of work and breath of fresh air Purdue brought to the project," noted Puryk. "The students were always eager, full of questions, and willing to learn."

Working together, they tackled challenges one by one: overcoming visibility issues caused by dust, light and weather; maintaining alignment over uneven terrain; detecting fill levels in the grain cart to maximize each load.

The auto unload system was built on John Deere's Machine and Sync Machine Vision technology, using sophisticated algorithms to automatically measure the amount grain of and autonomously move the cart to evenly distribute the load. Extensive testing in the ACRE fields lives. proved its viability.

After two years of development,

Purdue delivered a working prototype at the end vehicle

tion system models and unloading system was It's a challenge the engiofficially granted a U.S. patent in 2023 and a fully integrated solution with the latest hardware architecture will be available to customers as a John Deere Precision Upgrade beginning in late 2025 and as a factory option in 2026.

But the bigger achievement was the partnership itself - one that benefited John Deere, Purdue and, most importantly, the farmers who stand to gain from the technology.

"Seeing this have an impact on farmers is one of my proudest achievements," said Evans. said Evans. "They have enough on their plate already. This takes one more thing off their hands."

For John Deere, the project reaffirmed the value of working closely with a university partner who brought fresh ideas and cutting-edge research capabilities. For Purdue, it gave students hands-on experience solving real problems facing modern farmers, from theory to implementation.

"We're delighted to have made a positive impact on John Deere customers," and its Shaver added. "Having the work we do with our students and industry partners implemented in the real world is the ultimate satisfaction.'

A productive harvest is built on timing, trust, and teamwork - and so is a successful relationship between industry and university partners.

"With our strategic alliance, John Deere and Purdue are able to accomplish more than either organization could alone," said Woods. "This project was another step towards our shared goal: to help the feed the planet change people's and

As labor, scale, and budget demands on agriculture continue to rise, developing new technologies to ease the pressure automated increasingly important.

neers and researchers at Purdue and John Deere are eager to take on.

Collaboration between the two organizations opened the doors for an automated solution that makes one of the most complicated harvest tasks more efficient, reliable, and less stressful for the people behind the wheel.

"There's more grain harvested. There's less grain on the ground. And when the farmer goes home at the end of the day, they're going to be happier and less exhausted," Shaver explained.

It's an example of how Purdue University excels at working with industry partners to develop novel solutions to practical problems – while helping ensure the people feeding the world have the tools they need to succeed.

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Continued from page B2 They nearly always wave back. If they don't, I figure it's either because I suspect it might be. they're distracted by

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the cars around me didn't seem too respectful of the suspect it might be. farmers. They zipped That recent day when around the gigantic something they're work- farm vehicles slowed pieces of harvest equipment as if the machines were mere inconvenienc-

> Well, maybe not mere. Major inconveniences. But those inconveniences are there for a reason.

> None of us — including farmers — could survive without the work farmers do.

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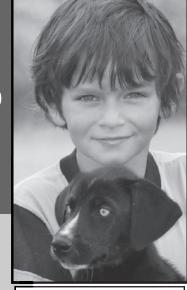
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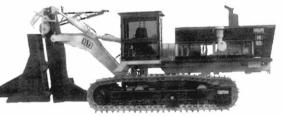
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Continued from page 6B That included expertise in machining, assembly, flight balancing, etc.

"It was a team effort from the whole company," Vujea said. "We changed how we manufacture the cart. We changed a lot of things about how the cart looks. ... Many people in the factory had a hand in making this turn out how it did."

After multiple rounds of design and testing, the team built its first prototype in 2023, refined it the following year and prepared for limited release.

The product

The new 14 Series carts are billed as having an unload speed of 900-plus bushels per minute for a single-auger cart. They also have larger capacities, with models ranging from 1,700 bushels to 2,100 bushels.

They also feature a "4-Way Side Shooter Spout," which allows for multi-directional control and filling trailers with less need to reposition. It has 20 inches more forward reach and 18 extra inches of side reach than previous options.

The cart also integrates with the J&M app, has a high-definition LED display, a redesigned roll tarp, a front window eight times larger than previous models and offers various customization options.

Vujea noted the need to develop a cart that works well for those who are hungry for new technology, tools and features while also serving those who are comfortable with how their grain carts have worked for years.

"I think where we ended up in our eyes is a cart that's the fastest, it's dependable, it's simple to use," said Kahlig.

The newest model is a display of how much farming has changed since J&M put out its first gravity wagon — it held 110 bushels — for a local farmer in 1961.

design and engineering team customers know how to use the was to make sure the 14 Series carts to their highest stan- we go to full production from ple come up to one of your appreciate and enjoy."



J&M Manufacturing of Fort Recovery unveiled its new 14 Series grain carts during the Farm Progress Show in August in Decatur, Illinois. The cart had been in the development stages for more than a decade, with J&M's design and engineering team setting out to make "the best grain cart in the world."

ready for continued improvements, as technology quickly advances. To that end, they sought to ensure that "hardware is there to support the software that is coming.

What's next

As the first limited release of carts is in the fields, J&M staff have been on the farms in One of the goals of the an effort to make sure the first

dards and to be able to help out if anything goes wrong.

They'll continue to tweak as they get feedback from the end

There are also changes happening internally, as one of the goals was to make the new carts easier to build than previous models.

"With that, there's a big change in the manufacturing process," said Kahlig. "So, as

had this year, that's one of the things that we're ramping up."

Ultimately, he said, the more than a decade of conceptualizing and last five years of earnest design and development work have been about the customers who will use the carts in the fields.

'One of my favorite parts of the job is when ... if we're at a farm show, when you see peo-

just a limited release that we products and want to take a picture in front of it," he said. 'Or it's a dad and his little son and he wants to have his little son step up onto the tracks and take a picture because they're so excited ... That part's neat to see after you've put in so many hours and days and months and years working on something and really trying to make a product that will be good for them and that they'll love and



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